

# PHARMA-SWING® SF

HIGH PERFORMANCE SINGLE SWINGING FIBERGLASS DOOR

## The Cleanest and Most Durable Seamless Fiberglass Door Offered Today.

With input from pharmaceutical engineers in the United States and Europe, the Pharma-Swing SF is designed to meet cGMP guidelines, and to be the tightest sealing, most reliable swing door available today. The door is offered in a variety of models with options to meet any pharmaceutical, nutraceutical, biochemical or clean room application.

The panels are constructed of fully seamless, heavy-duty fiberglass and designed to meet the rigorous industry standards for safety and impact. Available in manual or powered versions, the Pharma-Swing SF is engineered and manufactured to provide the clean lines and reliability required for uninterrupted facility operations.



**Panel Construction** - 1-3/4 inch thick heavy-duty fiberglass panel with a gel-cote urethane finish. Fiberglass backing for all mounted hardware. Core injected with 2 lb. minimum density closed cell foam to insure no voids and to provide a positive bond.

**Easy to Clean** - Panel is seamless on all sides with a durable finish. Mortised hinges are flush mounted. Optional sloped or flush windows are available.

**Standard Hardware** - Stainless steel push/pull handle, with no visible fasteners and full perimeter weatherseal are standard. Corrosion resistant, hold-open closer and stainless steel, ball bearing hinges are supplied pre-prepped for easy installation.

**Hardware Options** - Optional hardware includes electric strikes, hospital push/pull handles, maglocks, stainless steel panic bars and a variety of security locks.

**Interlocking** - Custom interlocking sequences are available for any number of doors.



**Driving The Door Industry.™**

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**Specifications:** Subject to change

**Model:** Rytec® Pharma-Swing® SF Door

**Standard Size:** Up to 4 feet wide by 10 feet high.

**Door Panel:** Constructed of heavy-duty, 100% fiberglass reinforced polymer panel with internal fiberglass tube backing. Panel is 1-3/4 inches thick and is reinforced at all hardware positions. Panel core is injected with 2 lb. minimum density closed cell foam. Bright white is standard color. Consult factory for color options.

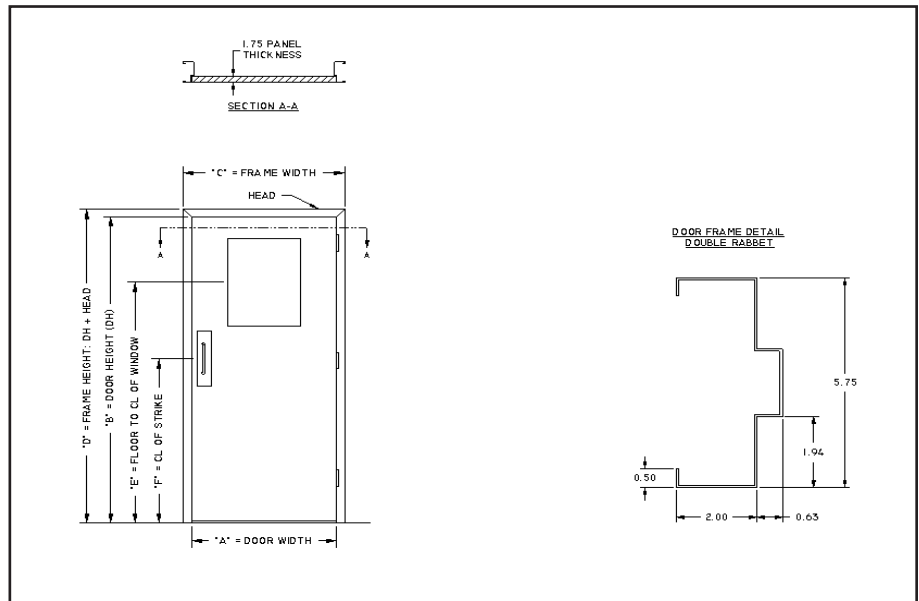
**Frame:** Standard frame depth is 5-3/4 inches with a 2-inch face. 4-inch head available for automatic operation. Fiberglass frame is supplied as knock-down with additional reinforcement at hinge, lock and closer locations. Jamb sections and head bar are secured together by interlocking fiberglass reinforced angles and stainless steel screws. Jamb thickness is 3/16 inch. Jambs may be mounted using standard anchors. Optional stainless steel frame is available.

**Door Seals:** Full-perimeter jamb seals are standard with optional adjustable sweep.

**Hardware Package:** All standard hardware is supplied pre-prepped with internal panel reinforcement. Stainless steel push/pull handles, corrosion resistant hold-open closer and stainless steel, ball bearing hinges are standard.

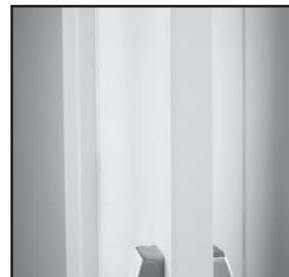
**Optional Powered Operator:** Optional 120V, single phase, swing door operator is available.

**Warranty:** Five-year limited warranty on the door panel against corrosion induced failure and defects in workmanship. Ten-year limited warranty on closer and three-year limited warranty on hardware.



#### ▲ Mortised Hinges

Stainless steel, ball bearing hinges are flush-mounted for easy cleaning.



#### ▲ Seamless Door Edges

Seamless door edges make this door durable and easy to clean.



#### ▲ Optional Stainless Steel Hardware

A variety of optional hardware, including hospital push/pull handles and locking systems, is available.



#### ▲ Corrosive Resistant Fiberglass

Heavy-duty fiberglass and stainless steel hardware stand up to highly corrosive environments.



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